

**Please amend the following paragraphs of the substitute specification:**

**[0039]** The L-shaped mobile arm 7 has a shaped elongated hole 16, as explained below. In this elongated hole, the roller 17 is displaced by the lower extension of the piston rod 18, which, in turn, is actuated by the assembly including the cylinder 19, and the pneumatic piston 20 which are ~~lodged~~ enclosed in the tubular body 1. As shown in FIGS. 9 and 10, the piston rod 18 is assembled to the piston 20 at its upper end.

**[0048]** In the embodiments of the invention shown in FIGS. 20-35, the clamp assembly has a body that is cylindrical in its lower part 101 and encloses a pneumatic cylinder 117 having a double-acting piston for actuating a mobile turning arm 104. The body has a square straight prismatic shape 102 in the upper part. The upper part has a wide transverse opening 103 that is open to the upper side. ~~A~~ The turning arm 104 is fitted inside this opening 103 between the opposite sides of the casing which functions similar to the plates 2 and 3 of the first embodiment. The assembly is closed at the topside so that welding splatterings and other foreign material is prevented from entering the body of the assembly, eliminating the need for closure elements for that part of the assembly.